State of California AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-4-83 Relating to Certification of New Off-Road Compression-Ignition Engines

DEERE POWER SYSTEMS GROUP OF DEERE & COMPANY

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and emission control system produced by the manufacturer are certified as described below for use in off-road equipment:

Model Year: 2001

Typical Equipment Usage: Loader

Fuel Type: Diesel

	Engine Displacement	Useful Life	Emission Control Systems
Engine Family	(liters)	(hours)	and Special Features
1JDXL06.8013	6.8	8000	Direct Diesel Injection
			Turbocharger
			Charge Air Cooler

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The exhaust emission certification standards and certification values for hydrocarbons (HC), oxides of nitrogen (NOx), or non-methane hydrocarbons plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) (units are expressed in grams per kilowatt-hour (g/kw-hr)), and the opacity-of-smoke certification standards and certification values in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family are as follows (Title 13, California Code of Regulations, Section 2423):

Engine Power	Emission Standard		Exhaust Emissions (g/kw-hr)				Smoke Opacity (%)			
Rating (kw)	Category		<u>HC</u>	<u>NOx</u>	NMHC+NOx	<u>co</u>	<u>PM</u>	Accel	Lug	Peak
130 <u><</u> KW<225	Tier 1	Standard	1.3	9.2	N/A	11.4	0.54	20	15	50
		Certification	0.3	7.4		8.0	0.23	8	6	14

BE IT FURTHER RESOLVED: That the listed engine models also comply with "Emission Control Labels— 1996 and Later Off-Road Compression-Ignition Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model-year.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Sections 2425 and 2426).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Executed at El Monte, California this

day of February 2001.

R. B. Summerfield, Chief

Mobile Source Operations Division

Engine Model Summary Form

ED# U-R- -83

Manufacturer:

Deere Power Systems Group of Deere & Company

Engine category:

Nonroad CI

EPA Engine Family: 1JDXL06.8013

Mfr Family Name: 350HB

Process Code:

New Submission

ATTACHMENT	

1.Engine Code 6068HF250A 6068HF250B 6068HDW50 6068HT051 6068HT052 6068HDW53 6068HDW55 6068HF250C 6068HT056 6068HT057	2.Engine Model 6068H 6068H 6068H 6068H 6068H 6068H 6068H 6068H 6068H	(SAE Gross) 175 235@2400 175 225@2400 168 170@2200 27 180@2100 34 188@2200 140 189@2150 141 150@2000 17 170@2000 17 198@1800 148 188@2200 140 188@2200 140 188@2200 140	101@2400 83@2200 89@2100 90@2200 93@2150 81@2000 95@2000 113@1800 90@2200	(for diesels only) 88@2400 80@2400 61@2200 62@2100 66@2200 66@2150 54@2000 67@1800 66@2200 66@2200	6.Torque @ RPM (SEA Gross) 681@1400 621@1400 590@1400 539@1400 583@1400 554@1400 568@1000 NA 583@1400 583@1400	7.Fuel Rate: mm/stroke@peak torque 130@1400 119@1400 113@1400 106@1400 114@1400 101@1100 117@1000 NA 114@1400 114@1400	8.Fuel Rate: (lbs/hr)@peak torque 60@1400 55@1400 49@1400 52@1400 50@1400 37@1100 39@1000 NA 52@1400 52@1400	EM, TC, CAC, PDA EM, TC, CAC, DDI EM, TC, CAC, DDI
		188@2200 140 225@2400 168	-					EM, TC, CAC pp EM, TC, CAC pp EM, TC, CAC pp EM, TC, CAC pp EM, TC, CAC pp

EPA cert NO: JDX-NR6-01-09